



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5378-041
Job Sheet 175811



Part No: D5378-041

Job Qty: 6 ea

Part Name: Bearpaw Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B SHEETS 1,3,4 IPP REV:A 15.12.18 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	4/23/18	4/23/18	0.00	0.00	Start Up Waterjet		SC 18/04/18
100	Waterjet	6 pcs	4/23/18	4/23/18	0.00	1.01	Waterjet1		SC 18/04/18
110	QC	6 pcs	4/23/18	4/23/18	0.00	0.00	QC2 Waterjet-4		SC 18/04/18
120	QC	6 pcs	4/23/18	4/23/18	0.00	0.00	QC8-6		38
130	Large Fab	6 pcs	4/24/18	4/24/18	0.00	10.71	Large Fab 1		38
140	QC	6 pcs	4/24/18	4/24/18	0.00	0.00	QC5		
150	QC	6 pcs	4/24/18	4/24/18	0.00	0.00	QC9		
160	Packaging	6 pcs	4/24/18	4/24/18	0.00	0.00	Packaging3 Large Fab	5/06/18	SC 2018-05-02
170	QC21-SA	6 Ea	4/24/18	4/24/18	0.00	0.00	QC21	5/06/18	21

9-00

MAY 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	5.7000 sf (.95 ea)	90-Start up Operation	
D4379-1	Wearplate Cup	36 Ea (6 ea)	130-Large Fab	
D4379-7	Wearplate Cup	24 Ea (4 ea)	130-Large Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	6	236	0
130-Large Fab	D4379-1	36	70	0
	D4379-7	24	4	0

Part Specifications

Specifications could not be found.

Plex 4/10/18 4:11 PM Dart.Gagnon.Michelle



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Container No: S061080



Part: D5378-041

Job No: 175811

Serial No/Batch: S061080

Revision:

Inspector:

Date: 04/15/18

